# SUMMER TERM

 MOISTURE SENSOR MINI NEA
 GCSE CORE KNOWLEDGE RECAP

#### **REVISION TOPICS**

- Maths in D&T
  - Visual representation of data
  - Percentages
  - Costings
- Product Life Cycle
   Papers and Boards
- Sustainability
  - Life cycle analysis
  - **Carbon footprint**
  - 6R's
  - How to tackle waste
- Smart and Modern Materials
  - Smart Material Types and properties
  - Technical Textiles

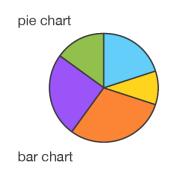
- Electronics
  - Basic components
- Mechanical Devices
  - Levers
- - Types
  - Stock forms and properties
  - **Finishing techniques**
- Polymers
  - Thermoforming
  - Thermosetting
- Metal Based materials
  - Specific materials (properties & uses)

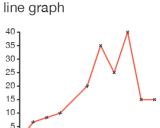
- Timber based materials
  - Manufactured boards
  - Uses and properties
  - Finishes and Manufacturing Processes
- Textiles based materials
  - Natural fibres
  - Design Approaches
  - Ergonomic design
  - User centred design
- Scales of Manufacturing

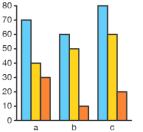
- 1. HOW CAN DATA BE REPRESENTED?
- 2. HOW DO YOU TAKE DATA AND CREATE GRAPHS?
- 3. HOW ARE PERCENTAGES CALCULATED?
- 4. HOW ARE PRODUCT "COSTS" CALCULATED?

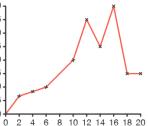
### YEAR 10 - KEY FOB

#### **MATHS IN D&T**









Red

Blue

Green

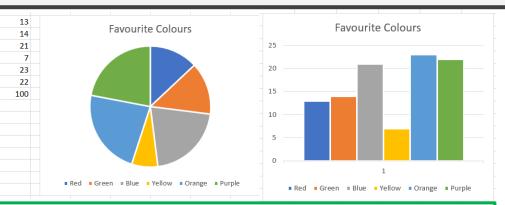
Yellow

Orange

Purple

pictogram

| frequency |
|-----------|
|           |
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|           |
|           |

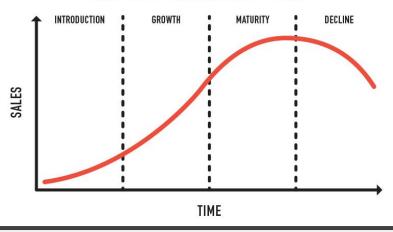


Depending upon the data set, different types of graphs will make the data easier to understand and interpret. Selecting the wrong type of graph will make the data difficult to understand.

When designing products, it is important to track the costs. This can be done simply, using excel, or online calculators.

| # | description | material        | qty | size/item         | length | width | thickness | unit<br>cost | total<br>cost |
|---|-------------|-----------------|-----|-------------------|--------|-------|-----------|--------------|---------------|
| 1 | Red         | Acrylic         | 4   | 3.0 mm<br>[sheet] | 300mm  | 150mm | £13.00 p  | er sq m      | £2.34         |
| 2 | Blue        | Acrylic         | 4   | 3.0 mm<br>[sheet] | 200mm  | 50mm  | £13.00 p  | er sq m      | £0.52         |
| 3 |             | Battery<br>Clip | 1   | PP3               |        |       | £0.1      | 12 each      | £0.12         |
| 4 |             | Scots<br>Pine   | 4   | 11mm x<br>150mm   | 200mm  |       | £2.0      | 0 per m      | £1.60         |
| 5 |             | Buzzer          | 1   | 6v                |        |       | £0.6      | 65 each      | £0.65         |
|   |             |                 |     |                   |        |       |           |              | £5.23         |

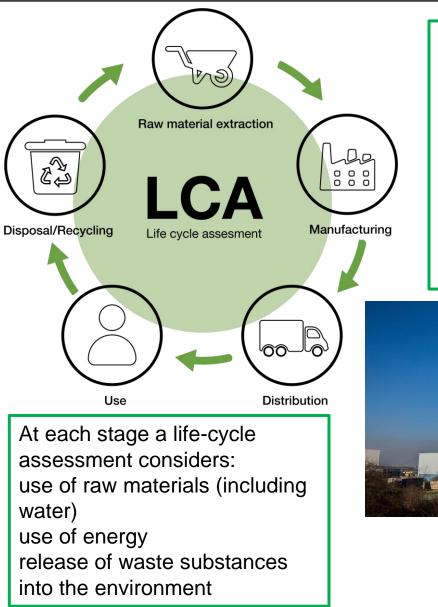
#### **PRODUCT LIFECYCLE**



- 1. HOW CAN YOU ASSESS THE ENVIRONMENTAL IMPACT OF A PRODUCT?
- 2. WHAT IS A CARBON FOOTPRINT?
- 3. WHAT DO THE 6R'S DO? WHAT ARE THEY?
- 4. HOW IS WASTE ADDRESSED?

#### YEAR 10 - KEY FOB

#### SUSTAINABILITY



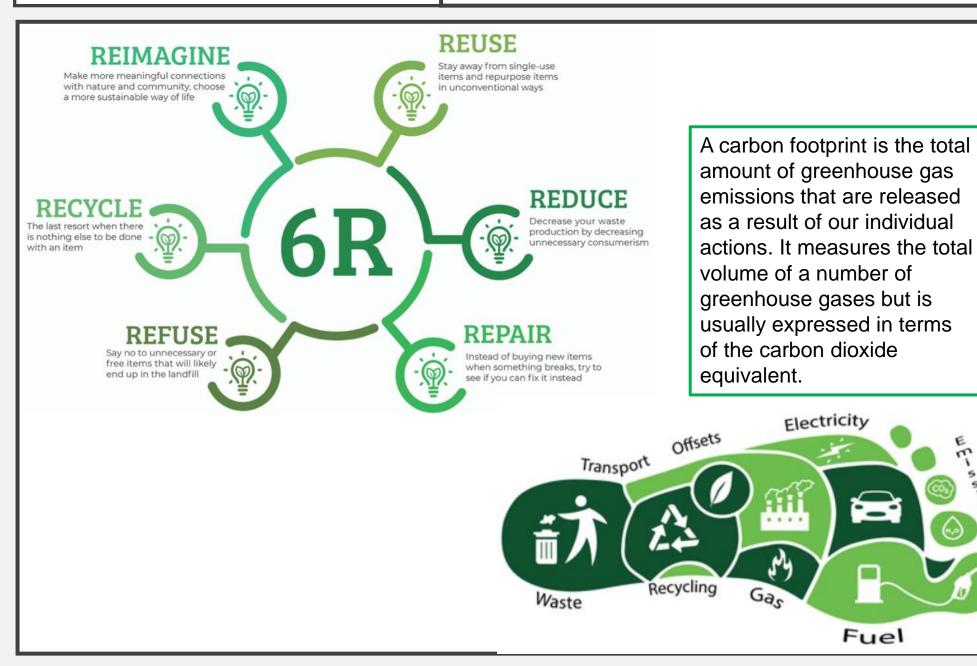
In the UK, the most common disposal method is landfill. Incineration, anaerobic digestion and some materials can be readily recycled.





#### YEAR 10 - KEY FOB

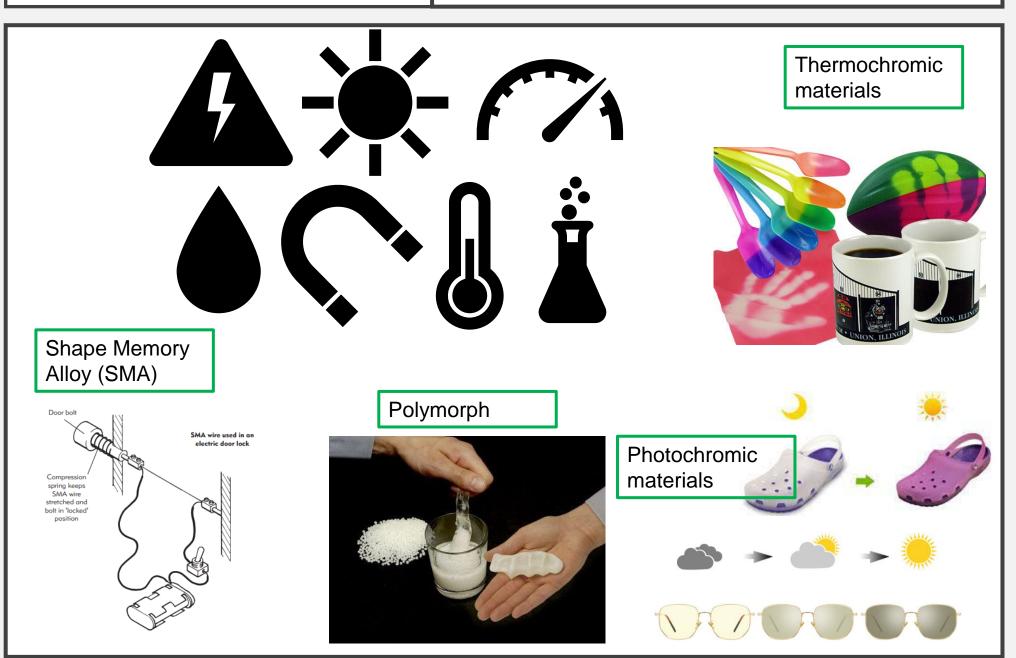
#### SUSTAINABILITY



YEAR 10 - SUMMER SMAR

- 1. WHAT STIMULI CAUSE THE PROPERTIES OF SMART MATERIALS TO CHANGE?
- 2. WHAT ARE SOME COMMON SMART MATERIALS?
- 3. WHAT ARE SOME COMMON TECHNICAL TEXTILES?

#### YEAR 10 – KEY FOB SMART AND MODERN MATERIALS



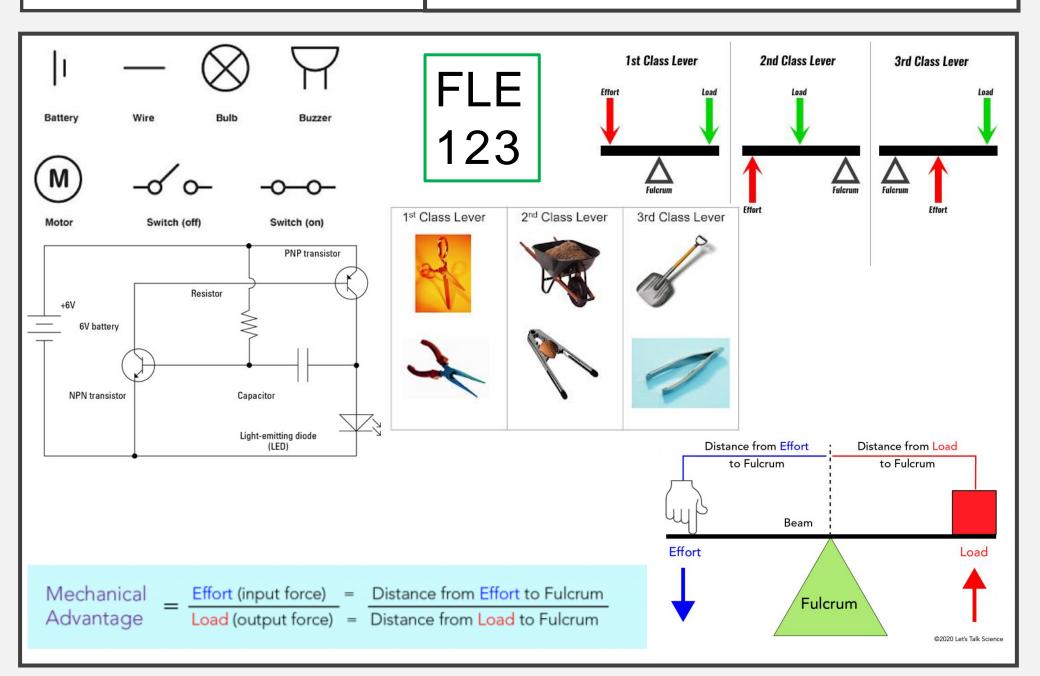
#### YEAR 10 – KEY FOB SMART AND MODERN MATERIALS

| Gore-Tex fabric   | Kevlar fabric   | Nomex fabric   | Coolmax fabric   |
|---|---|--|--|
| Properties:<br>• Waterproof<br>• Breathable (allows moisture out)<br>• Holes on fabric allow sweat out,<br>but not rain in<br>• Can be combined well with<br>insulation fabric (to keep you<br>warm)  | Properties:<br>• Eight times stronger than steel<br>wire<br>• Does not melt and can<br>withstand up to 450c<br>• Can withstand very low<br>temperatures :- 96c<br>• Resistant to many<br>chemicals<br>• Very lightweight                          | Properties:<br>•Thickens when heated, offering<br>more protection<br>•Flexible fabric<br>•Lightweight<br>•Flame resistant<br>•Breathable (allows moisture)<br>•Durable (hard wearing)<br>•Abrasion resistant (does not get<br>worn out easily) | Properties:<br>• Draws sweat from the skin<br>• The fabric dries quickly<br>• Breathable (Lets sweat out)<br>• Soft<br>• Comfortable<br>• Holds its shape  |
| Rhovyl  | Thermochromic dyes  | Microfibre fabric  | X-Static fabric  |
| <ul> <li>is an antibacterial material that<br/>has antibacterial agents<br/>integrated into the fibre itself.<br/>thermal insulation and natural</li> <li>fire retardancy</li> <li>wicks away moisture</li> <li>resistant to mildew, fungi and</li> </ul> | Properties:<br>• Can dye a fabric any colour<br>• The colour changes when heat<br>or UV light reacts with the fabric<br>• The colour can change on a<br>scale, depending on<br>temperature or light(For example<br>the colour may go more vibrant | Properties:<br>• Breathable (let sweat out)<br>• Durable (does not get worn out<br>easily)<br>• Crease resistant<br>• Some variations can hold chem-<br>icals such as deodorants,<br>insecticides and perfumes that                            | Properties:<br>• Anti odour (Does not hold smell)<br>• Made with pure silver<br>• Very flexible<br>• Soft<br>• Long lasting<br>• Stretchy<br>• The silver reacts with bacteria<br>• Has been proven to eliminate |

YEAR 10 - SUMMER | ELECTRONICS AND MECHANICAL DEVICES

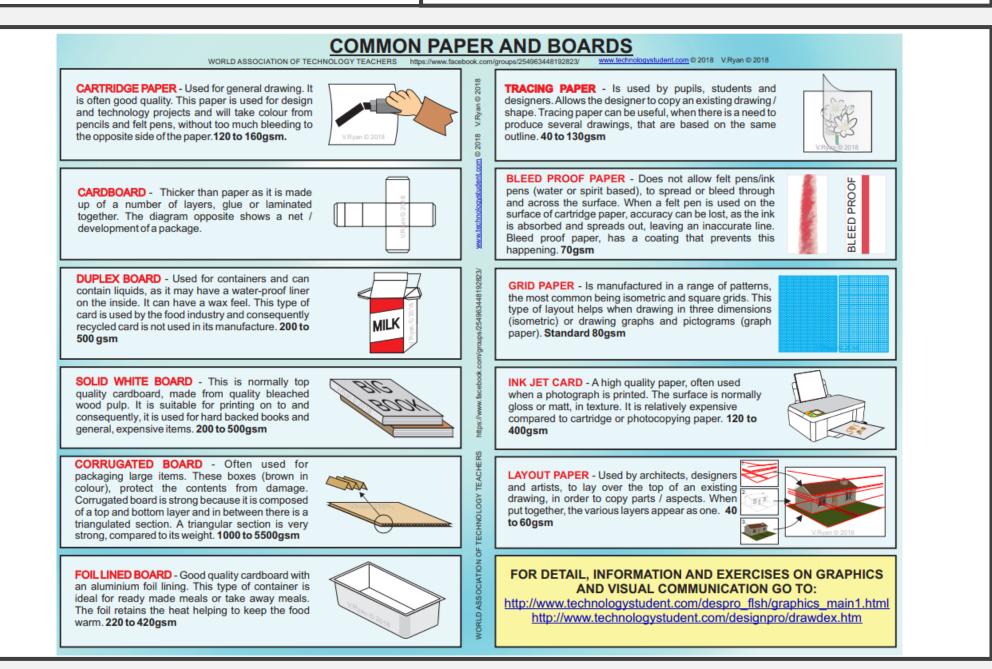
- 1. WHAT ARE THE MOST COMMON BASIC ELECTRONIC COMPONENTS?
- 2. WHAT ARE LEVERS?
- 3. HOW ARE THEY USED TO GIVE A MECHANICAL ADVANTAGE?

#### **ELECTRONICS AND MECHANICAL DEVICES**

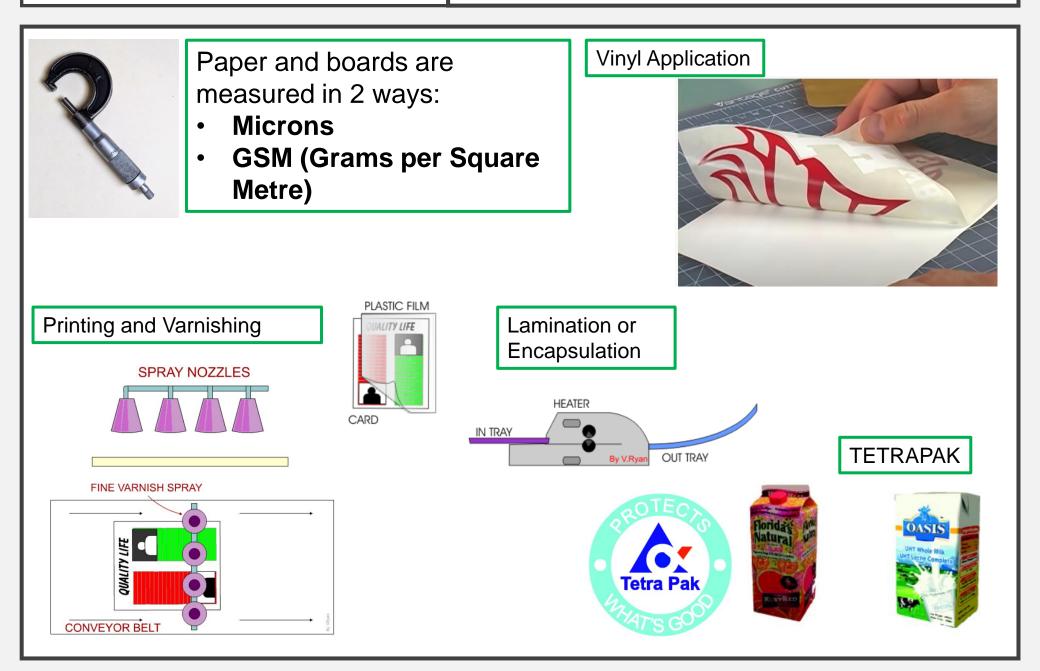


- 1. HOW ARE PAPER BASED MATERIALS DEFINED?
- 2. WHAT ARE SOME COMMON TYPES OF PAPER BASED MATERIALS?
- 3. HOW CAN PAPER BASED MATERIALS BE FINISHED AND PROTECTED?

#### **PAPERS AND BOARDS**



#### PAPERS AND BOARDS



- WHAT IS THE PRIMARY DIFFERENCE BETWEEN THERMOFORMING POLYMERS AND THERMOSET POLYMERS?
- 2. WHAT ARE SOME COMMON EXAMPLES OF EACH CATEGORY?
- 3. WHAT COMMON APPLICATIONS ARE THESE USED FOR?

#### POLYMERS

| Thermoforming polymer            | Properties   | Uses   |
|----------------------------------|--|--|
| Acrylic (PMMA)                   | Hard with good plasticity when heated so can<br>be folded well, resists weather well but is<br>brittle and scratches easily, available in lots of<br>colours | Car headlights, visors and baths   |
| High density<br>polythene (HDPE) | Stiff, strong but lightweight, good plasticity when heated with excellent chemical resistance  | Washing-up bowls, pipes, chairs, buckets and bottles                       |
| Polypropylene (PP)               | Lightweight but strong and tough, has good heat and chemical resistance  | Computer game cases,<br>chairs, children's toys and<br>food packaging film |
| Polyvinyl chloride<br>(PVC)      | Can be matt or high gloss with both chemical<br>and weather resistance, low in cost with good<br>strength, can be made to be flexible or rigid               | Window frames, building cladding, guttering                                |
|                                  | Thermoforming polymers can be <b>heated and formed repeatedly.</b><br>They are <b>pliable</b> and <b>recyclable</b> .  |  |

#### POLYMERS

| Thermosetting polymer            | Properties  | Uses  |
|----------------------------------|---|---|
| Epoxy resin (ER)                 | Supplied as two parts, one resin and one<br>hardener (see image) - the resin and hardener<br>combine to create an extra-strong adhesive,<br>good chemical and heat resistance and an<br>excellent thermal insulator, can be brittle | Bonds materials and can be<br>used for waterproof coatings<br>and lamination  |
| Melamine<br>formaldehyde<br>(MF) | Excellent heat resistance as well as being resistant to scratching and staining, hard and strong  | Laminates for worktops,<br>food safe so used for picnic<br>tableware  |
| Urea<br>formaldehyde<br>(UF)     | A hard and stiff polymer with excellent thermal insulation  | Electrical fittings, toilet<br>seats, holding the wood<br>chips together in the making<br>of medium-density<br>fibreboard (MDF) |
|                                  | Thermosetting polymers are brittle and can<br>only be formed once. They are hard to<br>recycle. They are good insulators and are<br>resistant to heat and chemicals.  |   |

- WHAT IS THE PRIMARY DIFFERENCE BETWEEN FERROUS AND NON FERROUS METALS?
- 2. WHAT ARE SOME COMMON EXAMPLES OF EACH CATEGORY, AND ALLOYS?
- 3. WHAT COMMON APPLICATIONS ARE THESE USED FOR?

#### METAL BASED MATERIALS

| Ferrous metal                        | Properties  |                       | Uses   |   |
|--------------------------------------|---|-----------------------|--|---|
| Cast iron                            | Brittle if thin, can be cast in a mould, strong<br>Cast iron compression strength, good electrical and thermal<br>conductivity but poor resistance to corrosion |                       | Manhole covers<br>and gates, vices                 | • |
| High-carbon<br>steel (tool<br>steel) | Hard but brittle, less malleable than mild ste<br>electrical and thermal conductivity   |                       |  |   |
| Low-carbon<br>steel (mild<br>steel)  | teel (mild electrical and thermal conductivity but poor resistance  |                       | Nuts, bolts, screws, bike<br>frames and car bodies |   |
| Non-ferrous<br>metal                 | Properties  |                       | Uses   |   |
|                                      | Light in weight and malleable but strong, a good conductor of heat and corrosion resistant  | Drink cans,<br>frames | saucepans, bike                                    |   |
| Copper                               | An excellent electrical conductor of heat and<br>electricity, extremely malleable and can be<br>polished, oxidises to a green colour chef's sauce               |                       | ires, professional                                 |   |
| Silver                               | A precious metal that is soft and malleable when<br>heated, highly resistant to corrosion and an<br>excellent electrical conductor of heat                      | Jewellery             |  |   |

#### METAL BASED MATERIALS

| Alloy  | Properties   | Uses   |
|--|--|--|
| Brass (alloy of copper and zinc)   | Non-ferrous metal that is strong and ductile,<br>casts well and is gold coloured but darkens<br>when oxidised with age, a good conductor of<br>heat  | Taps, screws,<br>castings, locks and<br>doorknobs                        |
| Bronze (alloy of copper, aluminium and/or nickel)  | Non-ferrous alloy, harder than brass and corrosion resistant, reddish/yellow in colour   | Castings, bearings   |
| Stainless steel (alloy of steel also with chromium, nickel and magnesium)  | Ferrous metal that is silver when polished,<br>hard and tough with excellent resistance to<br>corrosion  | Cutlery, sinks,<br>saucepans, surgical<br>equipment                      |
| CONTAINS IRON<br>HIGH MELTING POINT<br>DOES NOT RUST<br>NON-MAGNETIC<br>MALLEABLE<br>STRONGER (IN MOST<br>CASES) | Pure metal X<br>Pure metal X<br>Pure metal X<br>Pure metal X<br>Pure metal Y<br>Pure metal Y | Brass<br>Cast Iron<br>Cast Iron<br>Cast Iron<br>Steel<br>Steel<br>Copper |

- 1. WHAT IS THE PRIMARY DIFFERENCE BETWEEN SOFT AND HARD WOOD?
- 2. WHAT ARE SOME COMMON EXAMPLES OF EACH CATEGORY, AND MAN MADE BOARDS?
- 3. WHAT COMMON APPLICATIONS ARE THESE USED FOR?
- 4. HOW SHOULD TIMBER BASED MATERIALS BE FINISHED?

#### TIMBER BASED MATERIALS

| Hardwood |   | Properties  |   | Uses  |  |  |
|----------|---|---|---|---|--|--|
| Balsa    | Soft and easy to fo<br>not durable but ch                 |   | nt, pale in colour,                               | To make models  |  |  |
| Beech    | Close-grained, har<br>challenging to wor<br>and splitting | -   |   | Furniture, toys and tool ha<br>a veneer for worktops  | ndles,   |  |
| Jelutong |   | close-grained timber, with medium<br>ess, easy to work with   |   | Sculpture and pattern ma  | king   |  |
| Mahogany | fairly strong and o                                       | sh colour that is strong and durable,<br>g and of medium weight, relatively<br>rk with but prone to warping |   | Indoor furniture, panelling and veneers   |  |  |
| Oak      |   | colour with unique and<br>arkings, tough and durable,   |   | High-quality furniture, kitchens<br>units, flooring and for veneers as<br>an expensive material |  |  |
|          |   | Softwood  |   | Properties  |  | Uses   |
|          |   | Paraná pine   |   | ained, strong and durable<br>nish, almost knot free,<br>nds to warp                             |  | , indoor joinery, eg staircases<br>lt-in furniture |
|          | Scots pine Straight-grained b<br>easy to work with        |   | but knotty, fairly strong and<br>and paint, cheap | furnitur  | oinery, eg staircases and<br>e - if used outdoors it needs<br>protection |  |
|          |   | Western red<br>cedar  |   | knot free, has natural oils<br>asy to work but weak and   | Outdoo<br>claddin  | rs including building<br>g                         |

#### TIMBER BASED MATERIALS

| Manufactured<br>board   | Propert  | ties   | Uses   | Clear Finished       |
|---|--|--|--|----------------------|
| Chipboard<br>(particle board)   | Large chips or flakes of wood pressure, brittle, difficult to sh absorbent to water and low in   | ape and finishes poorly,   | Used for veneered<br>worktops and<br>flooring                  |                      |
| Medium-density<br>fibreboard (MDF)  | A compressed board made fro<br>together, smooth, light brown<br>painted, hard, keeps edges we<br>when exposed to water if not p  | , can be veneered and<br>ll on cutting, goes soggy   | Used for kitchens<br>and flat pack<br>furniture                | No Finish            |
| Plywood   | Odd number of layers of veneer glued at 90 degree<br>angles for strength, aesthetically pleasing outer layer,<br>it is stiff and hard to bend unless glued into set shapes |  | Used for shelving<br>work surfaces,<br>floors and<br>furniture |                      |
| -   | <b>od</b> , abrasives are commonly used<br>as material, to remove blemishes,<br>ces.   |  | -  | RAX RAY ONEY         |
| Common abrasives are <b>glasspaper</b> , <b>sandpaper</b> ,<br>and <b>steel wool</b> . Glass and sandpaper come in<br>different grades depending on the amount of grit on<br>the paper. The more grit, the more abrasion, and the<br>smoother the surface finish. |  | <b>Varnish</b> and <b>stains</b> can bring out the grain of the wood and also change the wood's colour and appearance. Typically several layers are applied to build up a good finish. |  | ORANGE PURCE RD      |
| product is often adde   | ave been prepared, a finishing<br>ed to add a layer of protection and<br>ing appearance to the item.   |  | our. Built up in layers, it also<br>e elements to the          | NOYALEUE YELOW WHITE |

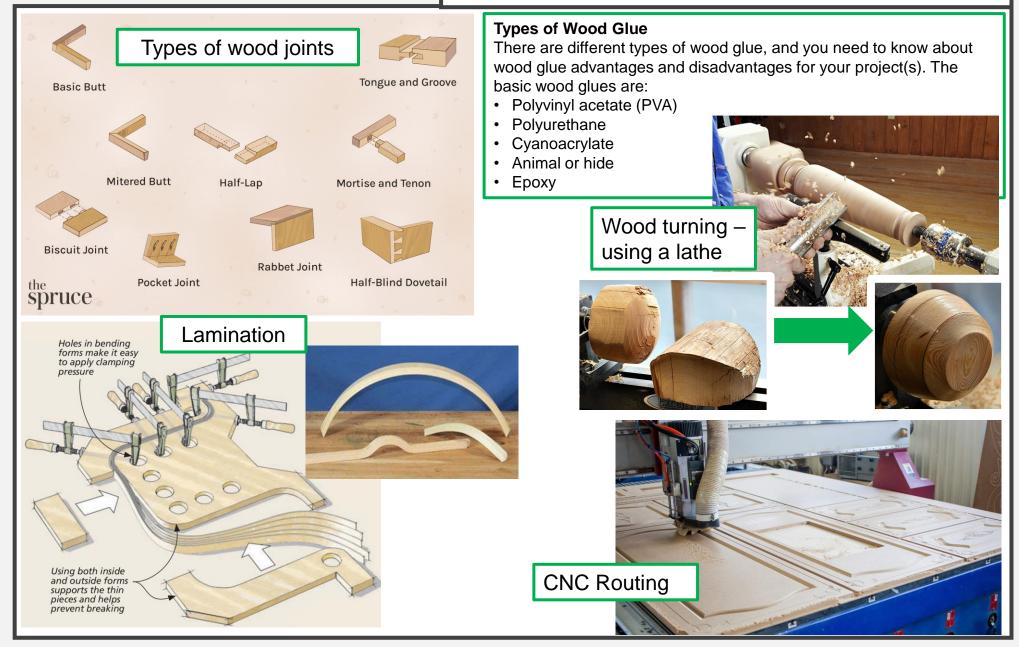
protective coating.

#### TIMBER MANUFACTURING METHODS

### **KEY QUESTIONS**

1. WHAT MANUFACTURING METHODS ARE SPECIFIC TO TIMBER BASED MATERIALS

#### TIMBER MANUFACTURING METHODS



- WHAT IS THE PRIMARY DIFFERENCE BETWEEN SYNTHETIC (MANUFACTURED) AND NATURAL FIBRES?
- 2. WHAT ARE SOME COMMON EXAMPLES OF EACH CATEGORY?
- 3. WHAT COMMON APPLICATIONS ARE THESE USED FOR?

#### **TEXTILE BASED MATERIALS**

| Natural<br>fibre  | Properties  | Uses Weft   |
|-------------------|---|---|
| Cotton<br>(plant) | Highly absorbent so is comfortable to wear, strong<br>and durable, easy to care for but can shrink and<br>has poor elasticity so creases  | Most clothing, bed linen,<br>upholstery fabric and in the<br>medical industry (because it can<br>be boiled) |
| Linen<br>(plant)  | Highly absorbent and cool to wear, very strong and durable, poor elasticity so creases easily   | Summer clothing, upholstery<br>fabric, table clothes and napkins<br>Figure 3. Woven fabric (general).       |
| Hemp<br>(plant)   | Absorbent, strong and naturally antibacterial   | Carpets, rugs and ropes   |
| Jute<br>(plant)   | Absorbent and very strong but coarse  | Bags, sacks for vegetables, carpets and twine   |
| Wool<br>(animal)  | Absorbent with good insulating properties due to<br>the fibre's natural crimp (curl), has good elasticity<br>so doesn't crease much, relatively strong but can<br>shrink on washing | Jumpers, suits, carpets and blankets Figure 7. Weft knit.   |
| Silk<br>(insect)  | Drapes well and has good lustre (sheen), absorbent but difficult to wash and creases  | Luxury clothing, eg dresses,<br>underwear and bedding   |

#### **TEXTILE BASED MATERIALS**

| Manufactured<br>fibre  | Properties  | Uses   |  |  |
|--|---|--|--|--|
| Acrylic  | Like all synthetic fibres, has good strength<br>with good elastic properties so doesn't crease,<br>has poor absorbency but can be a good<br>insulator if crimp is added to replicate wool<br>fibres | Jumpers and other knitted<br>clothing that looks like wool,<br>fake fur jackets  |  |  |
| Polyester  | Hardwearing with good tensile strength, good<br>elasticity but poor absorbency, a highly<br>versatile fibre   | Clothing and sportswear  |  |  |
| Nylon<br>(polyamide)   | A hardwearing fibre with good tensile<br>strength, has good elasticity so doesn't crease<br>and is resistant to chemicals, not absorbent<br>and melts easily  | Parachutes, tents, rucksacks,<br>sports clothing, rope and<br>carpets  |  |  |
| Elastane   | Highly elastic and stretchy, strong and hardwearing   | Clothing such as leotards,<br>swimming costumes and gym<br>clothing, mixed with cotton in<br>T-shirts for a better fit |  |  |
| <ul> <li>Felt is made by matting together wool, other hair fibers, or certain man-made fibers. Felting is done by applying heat, moisture, and pressure to a layered web of tangled fibers. Felt does not ravel and does not have a yarn direction or grain. Felt is not durable as a garment fabric, but it is often used in decorative projects for home furnishings.</li> <li>Fusing, laminating, and bonding us interlock short fibers or glue fabrics to a bond of fabric to fabric, fabric to foar a bond of fabric to fabric, fabric to foar a bond of fabric and foam. Fabrics are laminated increase warmth, reduce cost, improve shrinkage, and increase the uses of the statement of the st</li></ul> |   |  |  |  |

- 1. WHAT ARE THE MAIN "SCALES OF MANUFACTURING"?
- 2. WHAT SORTS OF PRODUCTS ARE MANUFACTURED WITH EACH PRODUCTION APPROACH?
- 3. HOW DO THEY COMPARE, IN TERMS OF COST PER PART VS INITIAL SETUP COSTS?

#### SCALES OF MANUFACTURING

**Mass production** is a way of making many identical products quickly and efficiently. It involves using machines and assembly lines to produce large quantities of goods, such as cars, electronics, and toys. In mass production, each worker is responsible for a specific task or job. They repeat the same task over and over again, which allows them to become very skilled and efficient at it. The machines and equipment are also designed to perform specific functions quickly and accurately.



| Scale of manufacturing | Initial<br>setup<br>costs | Cost per<br>part |
|------------------------|---------------------------|------------------|
| Mass/<br>Continuous    | High                      | Low              |
| Batch                  | Mid                       | Mid              |
| One-off/<br>bespoke    | Low                       | High             |

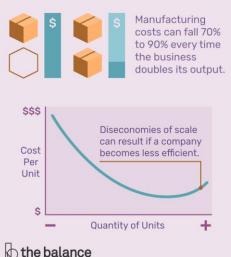
**Economies of Scale** 

An economics term that describes a competitive advantage that large entities have over smaller entities.

External

Receiving preferential treatment from government

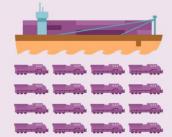
or other external sources.



% e

#### Internal The sheer size of the

company allowing bulk purchases.



Large shipping companies can use ships that carry as many goods as 16 freight trains.

#### SCALES OF MANUFACTURING

**Batch** production is a manufacturing process where a specific quantity of a product is produced in a single batch, rather than being produced continuously. This means that all the materials and equipment needed for the production of a specific batch are gathered and prepared at once, and then the production process is carried out for that entire batch.

For example, let's say a company wants to produce 1000 jars of peanut butter. Instead of making each jar one at a time, they would gather all the necessary materials and equipment, like peanuts, jars, labels, and packaging, and prepare them for a batch production run. They would then produce all 1000 jars in a single batch, ensuring that each jar is consistent in quality and meets the same standards.





**One-off** production is a type of manufacturing process where a single unique product is made. This means that the product is not mass-produced or made in large quantities, but rather each item is custom-made to meet specific requirements or needs.

- 1. WHAT IS USER-CENTRED DESIGN?
- 2. WHAT FACTORS AFFECT THE DESIGN AND MANUFACTURE OF PRODUCTS?

#### **DESIGN APPROACHES**

We use ACCESS FM to help us write a specification - a list of requirements for a design - and to help us **analyse and describe** an already existing product.

### A is for Aesthetics









S is for Size





**F** | is for Function

**M** is for **Material** 



Weight? Style?











Will it be safe for the customer to use? Could they hurt themselves? What's the correct and safest way to use the product? What are the risks? Function means how does the product work?

Aesthetics means what does the product look like?

What is the: Colour? Shape? Texture? Pattern? Appearance? Feel?

Cost means how much does the product cost to buy?

Environment means will the product affect the environment?

6R's of Design: Recycle / Reuse / Repair / Rethink / Reduce / Refuse

Is the product: Recyclable? Reuseable? Repairable? Sustainable?

What is the size of the product in millimeters (mm)? Is this the same

Safety means how safe is the product when it is used?

What are their: Likes? Dislikes? Needs? Preferences?

Environmentally friendly? Bad for the environment?

Size means how big or small is the product?

size as similar products? Is it comfortable to use? Does it fit? Would it be improved if it was bigger or smaller?





Material means what is the product made out of? What materials is the product made from? Why were these materials used? Would a different material be better? How was the product made? What manufacturing techniques were used?

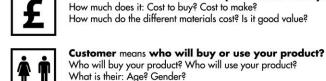
What is the products job and role? What is it needed for? How well

does it work? How could it be improved? Why is it used this way?

#### ACCESS FM - Helpsheet

**User-centered design** (UCD) is a way of designing products or services with the user in mind. It is an approach that focuses on understanding the needs, goals, and preferences of the people who will be using the product, and designing it in a way that meets those needs.

UCD involves several steps, including user research, prototyping, and testing. During the user research phase, designers gather information about the users and their needs through methods like surveys, interviews, and observation. This information is then used to create prototypes of the product or service. which are tested with users to see how well they meet their needs.







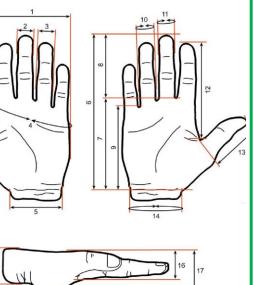
#### **DESIGN APPROACHES**

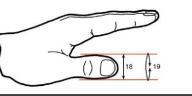
**Ergonomics** is all about designing things so that people can use them comfortably and safely. It's a way of making sure that everything fits well with the human body and makes tasks easier to do.











#### Anthropometrics

is the study of the measurement of the human body. This includes things like height, weight, body mass index (BMI), and other physical features like the length of limbs, the size of hands and feet, and the circumference of the head.